S-CRETE HF

A HEAVY DUTY, SLIP RESISTANT POLYURETHANE TROWEL APPLIED SCREED



DESCRIPTION

S-CRETE HF is a 4 component polyurethane trowel applied in thickness of 6-9 mm screed. For industrial application and repairing system in matt anti-skid finish offering versatility in performance, aesthetics and economics.

USES

Ideal area of application includes hygienic floor for kitchen, wetfood, beverage processing and packaging plants. Chemical resistance flooring for chemical process, containment area and wash down rooms. Thermal shock resistance flooring for freezers, refrigerators, and oven installed spaces. Mechanically durable flooring for loading docks and warehouses. Anti - skid finish for safety in oily / slippery service condition.

BENEFITS

- · Anti-skid surface for safety
- Resists bacterial growth; fungi, mold and mildew
- Easily cleaned and maintained smooth seamless surface
- High-density systems with maximum wear, abrasion and impact resistance
- User-friendly, no solvent odour during installation
- One of the fastest "turnaround time" polymer modified product which reduces cost
- High temperature resistance up to 130°C at 6mm thickness
- Seamless without joints for optimum sanitation and hygienic finish
- Meets Japanese Standard JISZ 2801:2000, 5.2



Available in six standard colors: Red, Green, Cream, Light Grey, Dark Grey and Brown Beige.

* Light yellowing of the resin may occur if exposed to Ultra-Violet light but without affectina its functionality.





Mixing Ratio 3:3:14:12 by weight of Part A & Part B & Part C & Pa	Technical Data:		
Mixing Ratio 3:3:14:12 by weight of Part A & Part B & Part C & Pa	No. of Components	4	
Compressive Strength (ASTM C942) Density, kg/mm/m² Tensile strength (ASTM D638-14) Flexural strength (ASTM C348 : 2002) Temperature resistance Taber abrasion resistance Inpact resistance Inpact resistance Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life Storage & Shelf Life Storage & Shelf Life	Estimated Coverage	12.6kg/m²/6mm or 2.1kg/m²/1mm	
Density, kg/mm/m² Tensile strength (ASTM D638-14) Flexural strength (ASTM C348 : 2002) Temperature resistance Taber abrasion resistance In gms / 1000 gms loading 1000 Impact resistance < 0.5 (BRE Screed tester) Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 5°C 35°C / 15°C 35°	Mixing Ratio	3:3:14:12 by weight of Part A & Part B & Part C & Part D	
Tensile strength (ASTM D638-14) Flexural strength (ASTM C348 : 2002) Temperature resistance Taber abrasion resistance Inpact resistance Inpac	Compressive Strength (ASTM C942)	50N/mm²	
Flexural strength (ASTM C348 : 2002) Temperature resistance Taber abrasion resistance I gms / 1000 gms loading 1000 Impact resistance < 0.5 (BRE Screed tester) Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 50°C 35°C / 15°C 32°C / 15°C 32°C / 15°C 35°C / 15°C 3	Density, kg/mm/m ²	2.2	
Temperature resistance Taber abrasion resistance Impact resistance Impact resistance Outside Store abrasion resistance Impact resistance Outside Store abrasion resistance Outside Store	Tensile strength (ASTM D638-14)	7N/mm²	
Taber abrasion resistance I gms / 1000 gms loading 1000 Impact resistance < 0.5 (BRE Screed tester) Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 50°C 35 min. at 15°C 35°C / 15°C 35°C 35°C 35°C 35°C 35°C 35°C 35°C 3	Flexural strength (ASTM C348 : 2002)	15N/mm ²	
Impact resistance < 0.5 (BRE Screed tester) Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 50°C 35°C / 15°C 35	Temperature resistance	130℃	
Dynamic elastic modulus Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 5°C 35 min. at 5°C 47 min. at 10°C - 32°C / 15°C - 32°	Taber abrasion resistance	1 gms / 1000 gms loading 1000 rpm	
Thermal conductivity Coefficient of thermal expansion, °C (BS EN 1770 : 1998) Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 50°C 35°C / 15°C	Impact resistance	< 0.5 (BRE Screed tester) mm	
Coefficient of thermal expansion, °C (BS EN 1770 : 1998) 2.5X10 Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 15°C 35 min. at 15°C 47 min. at 30°C 25 min. at 10°C - 32°C / 15°C - 32°C / 15°	Dynamic elastic modulus	20000 N/mm²	
Pot life 15 min. at 30°C 25 min. at 15°C 35 min. at 5°C 35 min. at 5°C 35 min. at 15°C 35 min.	Thermal conductivity	1.0W/m°C	
Storage & Shelf Life unopened in dry conditions between 10°C - 32°C / 1	Coefficient of thermal expansion, °C (BS EN 1770 : 1998)	2.5X10-5°C	
	Pot life	15 min. at 30°C 25 min. at 15°C 35 min. at 8°C	
Packaging	orage $\&$ Shelf Life unopened in dry conditions between 10°C - 32°C / 1 y		
rackaging	Packaging	32kg	

NOTE: Coverage figure given is theoretical. Due to wastage factors, the variety nature of the substrate, and the site application condition, etc., the practical coverage may be reduced.

The information given in this data sheet is to the best of our knowledge true and accurate; but as we have no control over where or how the product is applied, there are no warranties expressed or implied regarding the product's use or performance. Customers are advised to thoroughly test before adapting them to their own use. It is strongly recommended to trial on small area before large scale application.



























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SURFACE REQUIREMENT & PREPARATION

Suitable substrates are concrete or modified polymer screeds with a minimum compressive strength of 25N/mm² and pull-off strength of 1.5N/mm².

Substrate to be coated must be clean, free from dust, oil, water, paint residues, loose constituents or any contaminants. Make use of a concrete surface planer, grit blasting, surface grinding or other mechanical means until a flat, rough profile is evident. Prepare grooves, 8mm(wide) x 8mm(deep), at all edges, bay joints columns, doorways, and drains to facilitate mechanical bonding.

MIXING

Add Part A, Polyol, to a clean mixing drum. Add Part B to the drum and mix for 10 seconds until uniform using a helical spinner. Add the pigmented Part C powder and Part D mixed aggregate and stir for 2 minutes to achieve a fully homogenized consistent mortar. Scrap out residue of previous mix from the sides of the drum and discard before the next pack. Stir and mix both content well with high power mixer of 750rpm.

APPLICATION

Apply S-CRETE HF within its pot life.

Spread the composite matrix to thickness of 6-9mm and consolidate with steel trowel to the correct depth as desired. Immediately release any traped air by spike rolling.

TEMPERATURE

S-CRETE HF should not be applied on material or floor temperatures below 10°C. Temperatures should not fall below 5°C in the first 24hours after application. **S-CRETE HF** is not designed for immersion.

SERVICE TEMPERATURES:

At 6 mm : Resistance up to occasional spillage 130°C &

for freezer temperatures -25°C

At 9 mm : Resistance up to occasional spillage 140°C &

for freezer temperatures -35°C

CURING

	25°C	35°C
Foot traffic. (hr)	10	8
Light traffic. (hr)	24	18
Full traffic. (hr)	48	24
Full cure. (days)	7	5

SUBSTRATE MOVEMENT

All moving joints must be carried through the S-CRETE HF and properly sealed. Construction joints and cracks may be covered but if substrate movement occurs, the S-CRETE HF will reflect the cracks.

CHEMICAL RESISTANCE

S-CRETE HF will resist spillages of:

- > Dilute and concentrated acids: hydrochloric, nitric, phosphoric and sulphuric.
- Dilute and concentrated alkalis, including sodium hydroxide to 50% concentration.
- > Most dilute and concentrated organic acids.
- > Fats, oil and sugar.
- > Mineral oils, kerosene, gasoline and brake fluids.
- > Most organic solvents.

CLEANING

Clean all tools with acetone, xylene or other solvents before the material hardens. Small unreacted Part B in container is to be decontaminated with a 5% solution of washing soda (sodium carbonate) prior to disposal. After material has set it is virtually impossible to get off and will only wear off over time.

MAINTENANCE

Regular cleaning and maintenance will prolong the life of all resin floors, enhance the appearance and reduce the tendency to retain dirt.

HEALTH & SAFETY

The finished system is assessed as non-hazardous to health and the environment. **S-CRETE HF** is **HACCP** International certified. The long service life and seamless surface reduce the need for repairs and maintenances.

FURTHER INFORMATION

CEMKRETE is the leading supplier of engineered construction products in South East Asia. Our full line of products includes industrial polymer floor and wall coatings, waterproofing, structural repair materials, and other specialty protective coatings. Your solution provider to solve any building needs.

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