# **DURAFLOR SL AS (HC)**

A CHEMICAL RESISTANT CONDUCTIVE SELF-SMOOTHENING EPOXY TOPPING



## **DESCRIPTION**

**DURAFLOR SL AS (HC)** is a chemical resistant, resin based conductive floor system comprising of a conductive primer, topped with a 1 - 2mm self-smoothening conductive epoxy which is also part of a high chemical resistant formula.

### **USES**

**DURAFLOR SL AS (HC)** is suitable for use in areas where a durable, cleanable, chemical resistant floor surface is required without the potential risks of static buildup. Typical areas of use include electronics, ammunition plants, military arsenals, flammable solvent handling areas and other explosion risk areas.

## **BENEFITS**

- Provides a seamless & easy to clean surface
- Eliminates electrostatic discharge from personal vehicles and equipment.
- Provides protection against both chemical and mechanical attacks.
- Meets the international standard U.K. BS 2050

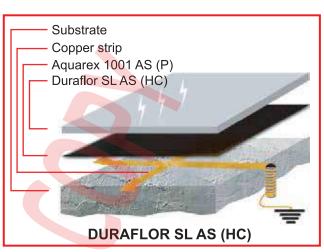
## **COLOR**

Available in standard flooring colors.

Other colors can be matched upon request.

## **FINISH**

Gloss





| Technical Data :             |   |
|------------------------------|---|
| No Of Components             | 3   |
| Slip Resistance              | 0.65  |
| Recommended Thickness        | 1 mm  |
| Resistance to Earth          | 5 x 10 <sup>4</sup> to 5x 10 <sup>6</sup> ohms        |
| Flexureal Strength           | 20 N/mm²  |
| Compressive Strength         | 50 N/mm²  |
| Mixing Ratio                 | 3.2:1.6:3.2 kg by weight of Part A, Part B and Part C |
| Packaging                    | 8kg & 16kg  |
| Pot Life                     | 20 min. at 29°C                                       |
| Estimated Coverage 1mm thick | 10.7m²/16kg/Set                                       |

NOTE: Coverage figure given is theoretical. Due to wastage factors, the variety nature of the substrate, and the site application condition, etc., the practical coverage may be reduced.

The information given in this data sheet is to the best of our knowledge true and accurate; but as we have no control over where or how the product is applied, there are no warranties expressed or implied regarding the product's use or performance. Customers are advised to thoroughly test before adapting them to their own use. It is strongly recommended to trial on small area before large scale application.









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### **LIMITATIONS**

If the substrate to which **DURAFLOR SL AS (HC)** is applied cracks or moves after application, reflective cracking of the topping may occur. All floors to receive **DURAFLOR SL AS (HC)** topping should be waterproofed. **DURAFLOR SL AS (HC)** alone is not suitable for use on rough floors where the mean surface amplitude exceeds 3 mm.

# **APPLICATION PROCEDURE**

## **Mixing**

Stir each component A & B separately using a high power low speed (<750rpm) electric drill fitted with a paint mixer or a wing type mixing paddle. Then pour the entire content of Part C into Part A and continue to mix for 3 minutes. After mixing Part A together with Part C, add in Part B and futher mix for another 2-3 minutes before use.

## **Application**

Apply DURAFLOR SL AS (HC) within its pot life. Spread DURAFLOR SL AS (HC) on to primed surface using steel trowel or squeegee. The spread product shall be spiked roller to release entrapped air and allow to cure.

As the application for **DURAFLOR SL AS (HC)** is of a highly specialized activity, the use of skilled contractors fully conversant with the product properties are recommended. Installation should not be attempted without reading the **DURAFLOR SL AS (HC)** product user guide. The following steps are involved over a normal three - day period.

Thoroughly prepare the floor surfaces.
Laying of copper strips for earthing.
Apply AQUAREX 1001AS (P) conductive primer by roller.
Apply DURAFLOR SL AS (HC) topping to required thickness and allow to cure thoroughly.

# **MAINTENANCE**

DURAFLOR SL AS (HC) can be cleaned using a rotary scrubbing machine and water miscible cleaning agents. Some of these agents may leave a non-conductive film on the surface of the floor when dried, thus it is recommended that trials to be carried out with alternative cleaners. Should surface polishing is considered necessary, note that conventional metallic based acrylic polishes would not be suitable for use with DURAFLOR SL AS (HC) as it will interfere with the product's conductive properties. Certain anti-static polishes may be suitable but must be tasted first before regular use.

### CHEMICAL RESISTANCE

**DURAFLOR SL AS (HC)** shows excellent resistance to a wide range of industrial chemicals including:

| Hydrochloric acid (30%) | Citric acid (10%)  |
|-------------------------|--|
| Sulphuric acid (30%)    | Jet A1 fuel  |
| Sodium Hydroxide (50%)  | White spirit   |
| Bleach                  | Petrol   |
| Skydrol                 | For others non common<br>chemicals please consult<br>Cemkrete Technical Depertment |

# **SPECIFICATION CLAUSE**

Floor areas designated for coating should be layered with a 1mm thick chemical resistant self-smoothening antistatic epoxy floor topping consisting of a primer coat and topping DURAFLOR SL AS (HC). The product should have been independently assessed on the following performance criteria:

| Surface resistance to BS 2050  | 5x10 <sup>4</sup> to 5x10 <sup>8</sup> ohms |
|--------------------------------|---|
| Volume resistance to DIN 51953 | 5x10 <sup>4</sup> to 5x10 <sup>8</sup> ohms |
| Surface to Earth Resistance    | 5x104 to 5x108 ohms                         |

#### **HEALTH & SAFETY**

Some of the components of the **DURAFLOR SL AS (HC)** system are classified as irritants or flammable during the installation phase. Information on the precautions to be taken during the installation phase are contained in the product's Material Safety Data Sheet.

# **FURTHER INFORMATION**

With a wealth of technical and practical experience built up over many years in our pursuit of excellence especially in the protective, flooring and concrete technology, make **CEMKRETE** your partner today. Contact our hotline now.

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